



**Hall
Longmore**

QUALITY POLICY STATEMENT ISO 9001:2015 & API Q1-9th Edition.

**ISO 9001:2015 (Clause 5.2)
API Q1:9th edition (Clause 4.1.2)**

Hall Longmore is a world class manufacturer of carbon steel piping, light fabrication and welding, applying specialized coatings and linings for the fuel, oil, gas, water and other aqueous fluid applications for the petrochemical, civil and general engineering industries.

It is the policy and objective of Hall Longmore to implement an effective quality management system that meets the requirements of ISO 9001:2015 and API Q1, to ensure and demonstrate that:

- Our product meets all customer and contractual requirements at all times.
- Our product meets all regulatory requirements domestically and internationally
- Our product is manufactured, tested and inspected to all specified requirements

All identified process owners shall take accountability within their process sections and shall :

- Endeavor to measure, manage and achieve their defined respective objectives and targets
- Endeavor to identify all interested parties and the issues related and associated with in their processes
- Endeavor to mitigate or eliminate (if possible) all identified risks associated with in the process
- Endeavor for continual improvement within their process and the quality management system
 - Endeavor to manage product non-conformances to the minimum
- Execute and adhere to all documented information prescribed and implemented in the quality management system
- Ensure that all subordinates operating within their processes are competent in fulfilling their responsibility and tasks

The boundaries of Hall Longmore quality management system is restricted to the Wadeville facility, also operating as the head-office and the Duncanville facility. The following entities operating on the Hall Longmore premises are excluded from this quality management system and/or scope:

- Tradecore Steel
- Barnes Tubing Industries
- RSC Mining / Rocloc
- CSP Engineering
- Barnes Construction Team

Hall Longmore manufacture, test, inspect and certify their product to regulatory domestic or international manufacturing specifications as specified by the client, therefore design and development as defined in section 8.3 of ISO 9001:2015 and section 5.4 of API Q1 are excluded from the quality management system.

Approved by: K. Van Rooyen
Managing Director

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